

Compressed Air Coalescing Filters

Models | A30006 to A31500 Flow Rates 6 SCFM (10 Nm³/hr) to 1500 SCFM (2550 Nm³/hr)

Introducing the Alpha Coalescing Filter, Walker Filtration's latest range of market leading compressed air and gas filters. With enhanced housing features and a step change in element performance, the Alpha delivers a high quality filtration solution you can trust.

Offered in a range of 19 models with connection sizes ranging from $1/_8$ " to 3", the Alpha Series has been tested to provide a saturated differential pressure of <125 mbar across X1 and XA grades - proving to be our most advanced filter to date.

With class leading performance and exceptional results in oil aerosol and particle retention, the Alpha Filters deliver significantly reduced pressure loss and optimum filtration efficiencies - to ensure continually low operational costs.



Modular Filter Low cost connecting kits and new filter head design enables easy close coupling assembly



NEW Filtration Technology Alpha deep pleated media technology delivers a step change in performance



Externally Accessible Drain Eliminates the need to access the inside of the filter housing when servicing the drain

- Flow-Optimised Design Advanced filter head design for optimised flow performance
- Flexible Installation Modular design and accessible fixings enable simple close coupling assembly
- Market Leading Performance Custom engineered filtration media delivers optimum performance in line with air quality standard ISO 8573-1: 2010
- Simplified Serviceability Externally accessible drain, profiled bowl design and unique push fit elements ensure quick and reliable maintenance
- Corrosion Protection Internal and external electrophoretic paint finish followed by a tough exterior polyester powder coating
- Colour Coded Element End Caps Easy and accurate grade identification
- Product Safety in Mind Guaranteed safe housing closure with rotational safety stop



Differential pressure of <125 mbar across X1 and XA grades



For further information please visit www.walkerfiltration.com



Technical Specification

Filter model	Pipe size inches	Inlet flow rate*			Dimens	ions mm				
		Nm/hr	SCFM	А	В	С	D	Weight Kg	Element model	
A30006 (grade)	1/ ₈	10	6	50	17	157	60	0.3	E30306 (grade)	
A30015 (grade)	1/4	25	15	50	17	157	60	0.3	E30306 (grade)	
A30025 (grade)	1/4	42	25	70	23	231	70	0.6	E30408 (grade)	
A30032 (grade)	³ / ₈	54	32	70	23	231	70	0.6	E30408 (grade)	
A30050 (grade)	1/2	85	50	70	23	231	70	0.6	E30412 (grade)	
A30070 (grade)	1/2	119	70	127	32	285	80	1.7	E30612 (grade)	
A30085 (grade)	3/4	144	85	127	32	285	80	1.7	E30612 (grade)	
A30105 (grade)	1	178	105	127	32	285	80	1.7	E30612 (grade)	
A30125 (grade)	3/4	212	125	127	32	370	80	2.0	E30621 (grade)	
A30175 (grade)	1	297	175	127	32	370	80	2.0	E30621 (grade)	
A30280 (grade)	1¼	476	280	140	41	508	85	3.0	E30731 (grade)	
A30320 (grade)	11/2	544	320	140	41	508	85	3.0	E30731 (grade)	
A30400 (grade)	11/2	680	400	170	53	508	100	4.9	E30831 (grade)	
A30450 (grade)	2	765	450	170	53	508	100	4.9	E30831 (grade)	
A30700 (grade)	2	1189	700	170	53	708	100	5.5	E30850 (grade)	
A30850 (grade)	21/2	1444	850	220	70	736	100	10.5	E31140 (grade)	
A30900 (grade)	3	1529	900	220	70	736	100	10.5	E31140 (grade)	
A31250 (grade)	3	2125	1250	220	70	857	100	11.5	E31160 (grade)	
A31500 (grade)	3	2550	1500	220	70	1005	100	12.5	E31175 (grade)	

* Rated flow at 7 barg, reference conditions at 1 bar (a) 20°C Grade X25 X5 X1 ΧA AC Particle removal 25 micron 5 micron 1 micron 0.01 micron 0.01 micron Maximum particle size class** 4 3 1 1 Maximum oil content** 4 3 1 1 Maximum oil carryover at 20°C (68°F) 10 mg/m³ 0.003 mg/m³ 5 mg/m³ 0.3 mg/m³ 0.01 mg/m³ Pressure loss - clean & dry 30 mbar 0.4 psi 40 mbar 0.6 psi 55 mbar 0.8 psi 85 mbar 115 mbar 1.7 psi 1.2 psi Pressure loss - saturated 50 mbar 0.7 psi 75 mbar 1.1 psi 125 mbar 1.8 psi 125 mbar 1.8 psi N/A N/A 8000 hrs Pressure loss - element change 12 mths 8000 hrs 12 mths ⁸⁰⁰⁰ hrs 12 mths 12 mths 8000 hrs at least every 6 mths 80°C 176°F 80°C 176°F 80°C 176°F 80°C 176°F 50°C*** 122°F*** Maximum temperature - automatic drain Maximum working pressure - automatic drain 16 barg 232 psig 120°C 248°F 120°C 248°F 120°C 248°F 120°C 248°F 50°C*** 122°F*** Maximum temperature - manual drain 20.7 barg 20.7 barg 300 psig 300 psig 20.7 barg 300 psig 20.7 barg 300 psig 20.7 barg 300 psig Maximum working pressure - manual drain Element end cap colour Black Blue Black Green Red

> *** Maximum recommended operating temperature 25°C (77°F) ** to ISO 8573-1: 2010

Pressure correction factors	For maximum flow rate, multiply model flow rate by the correction factor corresponding to the mini- mum operating pressure										
Operating pressure barg (psig)	4 (58)	5 (72)	6 (87)	7 (100)	8 (115)	10 (145)	12 (174)	14 (203)	16 (232)	20.7 (300)	
7 barg - correction factor	0.76	0.84	0.92	1	1.07	1.19	1.31	1.41	1.51	1.73	

Technical Notes

65mm

65DPIG

А

30mm

approx.

A30070 to A31500

B-

71mm

60mm 42mm

65DPUG3

А

28[']mm

approx.

A30006 to

A30050

D

B

C

D

- 1 Direction of air flow is inside to out through the filter element.
- Pop up indicators (65DPUG3) are fitted to models A30025 to A30050 as standard. Differential pressure indicators (65DPIG) are fitted to models 2 A30070 to A31500 as standard. Activated Carbon (AC) grade filters do not include DP equipment. Volt free contact options are available upon request - see price quide.
- Coalescing Filters are fitted as standard with normally open float operated automatic drain valves, ADVS16 on models A30006 to A30050 3 ADVSE16 on models A30070 to A31500. Standard filters can operate at 16 barg (232 psig) at 80°C (176°F). Normally closed automatic drain valves (ADVS16C) are available for low flow applications. 20.7 bar range (300 psi) at 120°C (248°F) available when supplied with a manual drain valve (MDV25 / MDVE25)
- Activated Carbon Filters must not operate in oil saturated conditions and will not remove certain types of gases including carbon 4 monoxide (CO) and carbon dioxide (CO₂)
- 5. New Alpha Filters are manufactured from cast aluminium alloy and are PED 2014/68/EU compliant for group 2 gases.
- 6 Threaded connections are Rp (BSP Parallel) to ISO 7-1 or NPT to ANSI/ASME B1.20.1 if supplied within North America. Rc (BSP Taper) to ISO 7-1 also available.
- 7. For NPT threads, add the suffix N, e.g., A30070NXA, and for Rc threads add the suffix C, e.g. A30070CXA.
- 8 Filters are suitable for use with mineral and synthetic oils plus, oil-free compressed air applications







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