

Vacuum Pump Protection Filters

2020 Models | A30032 to A31500

2017 Models | A3031 to A3303

Flow Rates 4 SCFM (7 Nm³/hr) to 288 SCFM (489 Nm³/hr)

Essential for the removal of liquid and particulate contamination, Walker Filtration's Alpha Vacuum Pump Protection Filters offer a high efficiency solution for both rough and high vacuum applications.

Offered in a range of 16 models with threaded connections from 3/8" to 3", Alpha high efficiency filters prevent process contamination from entering liquid or dry running vacuum pumps - helping to prevent damage to rotating parts and costly downtime.

Alpha filter elements utilise custom engineered media technology to deliver market leading performance, significantly reducing pressure loss and energy consumption for low operational costs and increased performance. The VLR grade is used for liquid aerosol and high dirt removal, and the VX1 grade is used for fine particulate removal.



Assured Protection

Highly efficient removal of solid particles and other contaminants ensure prevention of damage to the Vacuum Pump



Optimised Filtration Performance

Alpha's custom engineered media technology delivers a step change in performance



Product Safety in Mind

Lock indication arrows assure effective sealing

- **Market Leading Performance** Custom engineered filtration media delivers optimum performance
- **Simplified Serviceability** Profiled bowl design and unique push fit filter elements ensure quick and reliable maintenance
- **Exceptional Drainage** Manual drain fitted to all Vacuum Pump Protection Filters as standard
- **Product Safety in Mind** Guaranteed safe housing closure with rotational safety stop
- **Corrosion Protection** Internal and external electrophoretic paint finish followed by a tough exterior polyester powder coating





Technical Specification

2017 Filter model	2020 Filter model	Pipe size inches	Exhaust flow rate (vacuum displacement)		Dimensions mm				Weight Kg	Element model
			Nm ³ /hr	SCFM	A	B	C	D		
A3031	A30032 (grade)	3/8	7	4	70	23	231	70	0.6	E30408 (grade)
A3051	A30050 (grade)	1/2	11	7	70	23	231	70	0.6	E30412 (grade)
A3052	A30070 (grade)	1/2	20	12	127	32	285	80	1.7	E30612 (grade)
A3071	A30085 (grade)	3/4	25	15	127	32	285	80	1.7	E30612 (grade)
A3101	A30105 (grade)	1	29	17	127	32	285	80	1.7	E30612 (grade)
A3072	A30125 (grade)	3/4	35	21	127	32	370	80	2.0	E30621 (grade)
A3102	A30175 (grade)	1	50	29	127	32	370	80	2.0	E30621 (grade)
A3122	A30280 (grade)	1 1/4	75	44	140	41	476	85	3.0	E30731 (grade)
N/A	A30320 (grade)	1 1/2	85	50	140	41	476	85	3.0	E30731 (grade)
A3151	A30400 (grade)	1 1/2	100	59	170	53	508	100	4.9	E30831 (grade)
A3201	A30450 (grade)	2	115	68	170	53	508	100	4.9	E30831 (grade)
A3202	A30700 (grade)	2	180	106	170	53	708	100	5.5	E30850 (grade)
A3251	A30850 (grade)	2 1/2	200	118	220	70	736	100	10.5	E31140 (grade)
A3301	A30900 (grade)	3	234	138	220	70	736	100	10.5	E31140 (grade)
A3302	A31250 (grade)	3	360	212	220	70	857	100	11.5	E31160 (grade)
A3303	A31500 (grade)	3	489	288	220	70	1005	100	12.5	E31175 (grade)

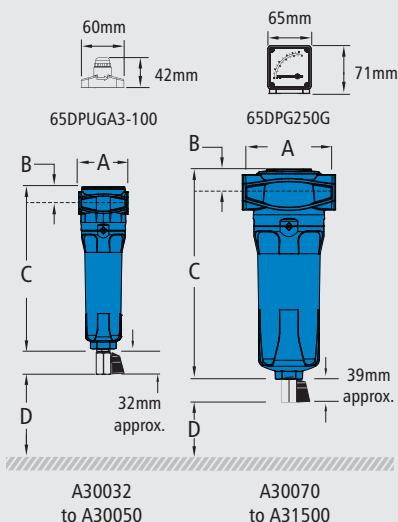
Rated flow at atmospheric pressure, 1 bar (a) and 20°C

Grade	VLR		VX1	
Particle removal	5 micron		1 micron	
Maximum temperature	120°C	248°F	120°C	248°F
Pressure loss - clean & dry	20 mbar	0.3 psi	40 mbar	0.6 psi
Pressure loss - element change	12 mths	8000 hrs	12 mths	8000 hrs
Maximum working pressure	20.7 barg	300 psig	20.7 barg	300 psig
Maximum working vacuum	Full vacuum		Full vacuum	
Element end cap colour	Green		Red	

Vacuum Correction Factors		For maximum flow rate, multiply model flow rate by the correction factor corresponding to the minimum operating pressure									
Operating vacuum	Mbar abs	Atmospheric	900	800	700	600	500	400	300	200	
	Torr	760	675	600	525	450	375	300	225	150	
	InchHg	29.9	26.6	23.6	20.7	17.7	14.8	11.8	8.9	5.9	
	Psia	14.7	13.0	11.6	10.2	8.7	7.3	5.8	3.3	2.9	
Correction factor		1.00	0.93	0.86	0.79	0.71	0.64	0.57	0.50	0.43	

Technical Notes

- Direction of air flow is inside to out through VLR grade and outside to in through VX1 grade.
- Pop up indicators (65DPUGA3-100) are fitted to models A30032 to A30050. Differential pressure gauges (65DPG250G) are fitted to models A30070 to A31500 as standard. Volt free contact options are available upon request - see price guide.
- Manual drain valves (MDV25 on models A30032 to A30050 and MDVE25 on models A30070 to A31500) are fitted as standard.
- Drain flasks are available for liquid collection for use at atmospheric pressure or vacuum only.
- Alpha Filters are manufactured from cast aluminium alloy and are PED 2014/68/EU compliant for group 2 gases.
- Threaded connections are Rp (BSP Parallel) to ISO 7-1 or NPT to ANSI/ASME B1.20.1 if supplied within North America. Rc (BSP Taper) to ISO 7-1 also available.
- For NPT threads, add the suffix N, e.g., A30070NVL, and for Rc threads add the suffix C, e.g. A30070CVLR.
- Filter elements should be changed every 12 months / 8000 hours (whichever comes first).



CRN

