



# Vacuum Pump Exhaust Filters

Models | A3031EF to A3303EF

Flow Rates 4 SCFM (7 Nm<sup>3</sup>/hr) to 288 SCFM (489 Nm<sup>3</sup>/hr)

**Walker Filtration's New Alpha Simplex and Duplex Vacuum Pump Exhaust Filters are designed to remove oil mist from lubricated Vacuum Pumps – providing unrivalled filtration performance, reduced exhaust noise levels and an oil free working environment.**

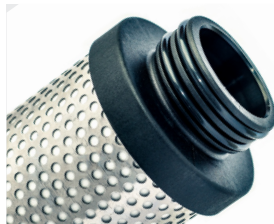
The New Alpha Vacuum Pump Exhaust Filters feature a comprehensive range with connection sizes ranging from 3/8" to 3". High performing Simplex Filters deliver exceptional results in oil mist removal from vacuum pumps, while the two-stage Duplex Filter removes both oil mist and odor.

The New Alpha elements utilize custom engineered media technology to provide market leading performance, significantly reducing pressure loss and energy consumption for low operational costs and increased operating efficiencies.



#### Effective Oil Mist Removal

Preventing potentially harmful contaminants being exhausted into the atmosphere



#### Optimized Filtration Performance

New Alpha custom engineered media technology delivers a step change in performance



#### Duplex Filtration

Two-stage filtration within one filter unit

- **Exceptional Drainage** Manual drain fitted to all Vacuum Pump Protection Filters as standard
- **Market Leading Performance** Custom filter construction delivers optimum performance
- **Simplified Serviceability** New profiled bowl design and unique push fit elements ensure quick and reliable maintenance
- **Product Safety in Mind** Guaranteed safe housing closure with rotational safety stop
- **Corrosion Protection** Internal and external electrophoretic paint finish followed by a tough exterior polyester powder coating

For further information please visit [www.walkerfiltration.com](http://www.walkerfiltration.com)

For further information please call: **+1 814 836 2900**

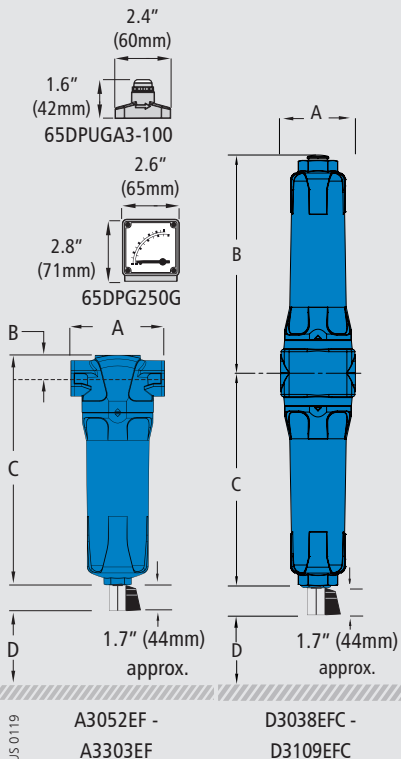


# Technical Specification

| Filter model | Pipe size inches | Exhaust flow rate* (vacuum displacement) |        | Dimensions inches (mm) |           |              |            | Weight |      | Element model |
|--------------|------------------|--|--------|------------------------|-----------|--------------|------------|--------|------|---------------|
|              |                  | SCFM                                     | Nm³/hr | A                      | B         | C            | D          | lbs    | kg   |               |
| A3031EF      | 3/8              | 4  | 7      | 2.76 (70)              | 0.94 (24) | 9.09 (231)   | 2.76 (70)  | 1.3    | 0.6  | E30408EF      |
| A3051EF      | 1/2              | 7  | 11     | 2.76 (70)              | 0.94 (24) | 9.09 (231)   | 2.76 (70)  | 1.3    | 0.6  | E30412EF      |
| A3052EF      | 1/2              | 12                                       | 20     | 5.00 (127)             | 1.26 (32) | 11.22 (285)  | 3.15 (80)  | 3.7    | 1.7  | E30612EF      |
| A3071EF      | 3/4              | 15                                       | 25     | 5.00 (127)             | 1.26 (32) | 11.22 (285)  | 3.15 (80)  | 3.7    | 1.7  | E30612EF      |
| A3101EF      | 1                | 17                                       | 29     | 5.00 (127)             | 1.26 (32) | 11.22 (285)  | 3.15 (80)  | 3.7    | 1.7  | E30612EF      |
| A3072EF      | 3/4              | 21                                       | 35     | 5.00 (127)             | 1.26 (32) | 14.61 (371)  | 3.15 (80)  | 4.4    | 2.0  | E30621EF      |
| A3102EF      | 1                | 29                                       | 50     | 5.00 (127)             | 1.26 (32) | 14.61 (371)  | 3.15 (80)  | 4.4    | 2.0  | E30621EF      |
| A3122EF      | 1 1/4            | 44                                       | 75     | 6.69 (170)             | 2.08 (53) | 20.00 (508)  | 3.94 (100) | 10.8   | 4.9  | E30831EF      |
| A3151EF      | 1 1/2            | 59                                       | 100    | 6.69 (170)             | 2.08 (53) | 20.00 (508)  | 3.94 (100) | 10.8   | 4.9  | E30831EF      |
| A3201EF      | 2                | 68                                       | 115    | 6.69 (170)             | 2.08 (53) | 20.00 (508)  | 3.94 (100) | 10.8   | 4.9  | E30831EF      |
| A3202EF      | 2                | 106                                      | 180    | 6.69 (170)             | 2.08 (53) | 27.87 (708)  | 3.94 (100) | 12.1   | 5.5  | E30850EF      |
| A3251EF      | 2 1/2            | 118                                      | 200    | 8.66 (220)             | 2.76 (70) | 28.98 (736)  | 3.94 (100) | 23.1   | 10.5 | E31140EF      |
| A3301EF      | 3                | 138                                      | 234    | 8.66 (220)             | 2.76 (70) | 28.98 (736)  | 3.94 (100) | 23.1   | 10.5 | E31140EF      |
| A3302EF      | 3                | 212                                      | 360    | 8.66 (220)             | 2.76 (70) | 33.74 (857)  | 3.94 (100) | 25.4   | 11.5 | E31160EF      |
| A3303EF      | 3                | 288                                      | 489    | 8.66 (220)             | 2.76 (70) | 39.57 (1005) | 3.94 (100) | 27.6   | 12.5 | E31175EF      |

| Filter model | Pipe size inches | Exhaust flow rate* (vacuum displacement) |        | Dimensions inches (mm) |             |             |           | Weight |     | Element model Exhaust Filter | Element model Activated Carbon | No. of Elements |
|--------------|------------------|--|--------|------------------------|-------------|-------------|-----------|--------|-----|------------------------------|--------------------------------|-----------------|
|              |                  | SCFM                                     | Nm³/hr | A                      | B           | C           | D         | lbs    | kg  |                              |                                |                 |
| D3038EFC     | 3/8              | 4  | 7      | 2.76 (70)              | 7.83 (199)  | 8.03 (204)  | 2.76 (70) | 2.2    | 1.0 | E30408DEF / E30408DAC        |                                | 1/1             |
| D3058EFC     | 1/2              | 7  | 11     | 2.76 (70)              | 7.83 (199)  | 8.03 (204)  | 2.76 (70) | 2.4    | 1.1 | E30412DEF / E30412DAC        |                                | 1/1             |
| D3059EFC     | 1/2              | 12                                       | 20     | 3.94 (100)             | 9.29 (236)  | 9.45 (240)  | 3.15 (80) | 5.1    | 2.3 | E30613DEF / E30613DAC        |                                | 1/1             |
| D3078EFC     | 3/4              | 15                                       | 25     | 3.94 (100)             | 9.29 (236)  | 9.45 (240)  | 3.15 (80) | 5.1    | 2.3 | E30613DEF / E30613DAC        |                                | 1/1             |
| D3079EFC     | 3/4              | 21                                       | 35     | 3.94 (100)             | 14.02 (356) | 14.17 (360) | 3.15 (80) | 6.8    | 3.1 | E30625DEF / E30625DAC        |                                | 1/1             |
| D3109EFC     | 1                | 29                                       | 50     | 3.94 (100)             | 14.02 (356) | 14.17 (360) | 3.15 (80) | 7.1    | 3.2 | E30625DEF / E30625DAC        |                                | 1/1             |

\*Rated flow at atmospheric pressure, 14.50 psig (1 bar) (a) 68°F (20°C)



| Grade                                | EF         |           | DAC                     |             |
|--------------------------------------|------------|-----------|-------------------------|-------------|
| Particle removal                     | 0.1 micron |           | 0.1 micron              |             |
| Maximum oil carryover at 68°F (20°C) | 1 ppm      | 1 mg/m³   | 0.003 ppm               | 0.003 mg/m³ |
| Pressure loss - clean & dry          | 0.36 psi   | 25 mbar   | 0.44 psi                | 30 mbar     |
| Pressure loss - saturated            | 1 psi      | 70 mbar   | 1.1 psi                 | 75 mbar     |
| Pressure loss - element change       | 12 mths    | 8000 hrs  | at least every 6 months |             |
| Maximum temperature                  | 248°F      | 120°F     | 122°F **                | 50°C **     |
| Maximum working pressure             | 300 psig   | 20.7 barg | 300 psig                | 20.7 barg   |
| Element end cap color                | Black      |           | Black                   |             |

\*\*Maximum recommended operating temperature 77°F (25°C)

## Technical notes

- Duplex filters provide a DEF grade element in the lower section for oil removal and a DAC grade element in the upper section for odor removal. Direction of air flow is inside to out through EF grade and outside to in through AC grade filter element.
- Pop up indicators (65DPUGA3-100) are fitted to models A3031 to A3051. Differential pressure gauges (65DPG250G) are fitted to models A3052 to A3303 as standard.
- Manual drain valves (MDV25 on models A3031EF to A3051EF, D3038EFC to D3109EFC and MDVE25 on models A3052EF to A3303EF) are fitted as standard.
- Drain flasks are available for liquid collection, for use at atmospheric pressure or vacuum only - see price guide.
- New Alpha Filters are manufactured from cast aluminum alloy and are PED 2014/68/EU compliant for group 2 gases.
- Activated Carbon Filters must not operate in oil saturated conditions and will not remove certain types of gases including carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>).
- Threaded connections are NPT to ANSI/ASME B1.20.1. RP (BSP Parallel) to ISO 7-1 and RC (BSP Taper) to ISO 7-1 are also available upon request.
- Filter elements should be changed every 12 months / 8000 hours (whichever comes first). Activated Carbon Filter elements should be changed at least every 6 months.

**CRN**



Walker Filtration Inc, 4748 Pacific Avenue, Erie, PA 16506, USA  
tel: +1 814 836 2900 fax: +1 814 836 7921 email: usa@walkerfiltration.com web: www.walkerfiltration.com