

## Ammonia & **Refrigerant Filters**

Flow rates 20 SCFM (35 Nm<sup>3</sup>/hr) to 675 SCFM (1150 Nm<sup>3</sup>/hr)

Precision engineered from high grade stainless steel, Walker Filtration provides a comprehensive range of Ammonia and Refrigerant Filters for specialist applications where the quality of gas needs to be maintained at the highest levels.

Featuring custom engineered filtration media and delivering exceptional performance with minimum pressure drop, Walker Filtration's Ammonia and Refrigerant Filter range is comprised of 8 stainless steel filter housings with connection sizes of 1/4" to 2" NPT and flow rates to 675 scfm (1150Nm<sup>3</sup>/hr). Threaded connections are NPT to ANSI B2.1 as standard. RP (BSP parallel) connections are also available upon request.

The range also incorporates our 'push fit' filter element design which reduces maintenance time and allows the filter to be located within the most confined of places.





- Advanced Filtration Technology Custom engineered filtration media delivers exceptional filtration with minimal pressure drop
- Quality Control All Ammonia and Refrigerant Filters are PED compliant for Group 1 Gasses
- Push Fit Element Design Uniquely designed 'push fit' elements streamlines element change out to reduce maintenance time and allow the filter to be located within the most confined places
- Supplied as standard with a drain plug High pressure drains available upon request





Food Production

General Industry

For further information please visit www.walkerfiltration.com



**Exceptional** filtration with minimal pressure drop



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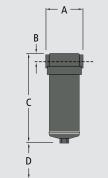
## **Technical Specification**

| Filter       | Pipe size | Inlet flow rate* |        |            | Dimensions | inches (mm) | Weight      |      | Element |                  |  |
|--------------|-----------|------------------|--------|------------|------------|-------------|-------------|------|---------|------------------|--|
| model        | inches    | SCFM             | Nm³/hr | А          | В          | С           | D           | lbs  | Kg      | model            |  |
| C025 (grade) | 1/4       | 20               | 35     | 3.35 (85)  | 0.71 (18)  | 6.69 (170)  | 2.95 (75)   | 3.7  | 1.7     | E050 (grade) NH3 |  |
| C037 (grade) | 3/8       | 30               | 52     | 3.35 (85)  | 0.71 (18)  | 8.07 (205)  | 3.94 (100)  | 4.4  | 2.0     | E051 (grade) NH3 |  |
| C050 (grade) | 1/2       | 63               | 108    | 3.35 (85)  | 0.71 (18)  | 10.04 (255) | 3.94 (100)  | 4.8  | 2.2     | E052 (grade) NH3 |  |
| C75 (grade)  | 3/4       | 127              | 216    | 4.33 (110) | 1.06 (27)  | 10.63 (270) | 5.91 (150)  | 8.8  | 4.0     | E715 (grade) NH3 |  |
| C101 (grade) | 1         | 176              | 300    | 4.33 (110) | 1.06 (27)  | 16.54 (420) | 11.81 (300) | 11.0 | 5.0     | E730 (grade) NH3 |  |
| C150 (grade) | 11/2      | 427              | 725    | 5.91 (150) | 1.77 (45)  | 20.67 (525) | 11.81 (300) | 33.0 | 15.0    | E830 (grade) NH3 |  |
| C200 (grade) | 2         | 470              | 800    | 5.91 (150) | 1.77 (45)  | 20.67 (525) | 11.81 (300) | 33.0 | 15.0    | E830 (grade) NH3 |  |
| C201 (grade) | 2         | 675              | 1150   | 5.91 (150) | 1.77 (45)  | 32.48 (825) | 19.69 (500) | 46.2 | 21.0    | E86 (grade) NH3  |  |

\*Rated flow at 100 psig (7 barg), reference conditions at 14.7 psi(a) (1.014 bar(a)), 68°F (20°C)

| Grade                           | <b>X</b> 1      | NH <sub>3</sub> | XA NH <sub>3</sub><br>0.01 micron |          |  |  |  |  |  |
|---------------------------------|-----------------|-----------------|-----------------------------------|----------|--|--|--|--|--|
| Particle removal                | 1 r             | nicron          |                                   |          |  |  |  |  |  |
| Maximum temperature 68°F (20°C) | 248°F           | 120°C           | 248°F                             | 120°C    |  |  |  |  |  |
| Pressure loss - clean & dry     | 1.1 psi         | 75 mbar         | 1.5 psi                           | 100 mbar |  |  |  |  |  |
| Pressure loss - oil saturated   | 2.2 psi         | 150 mbar        | 4.4 psi                           | 300 mbar |  |  |  |  |  |
| Pressure loss - change element  | 6.0 psi         | 400 mbar        | 6.0 psi                           | 400 mbar |  |  |  |  |  |
| Maximum working vacuum          | 232 psig        | 16 barg         | 232 psig                          | 16 barg  |  |  |  |  |  |
| Pressure loss - change element  | Full Vacuum     |                 |                                   |          |  |  |  |  |  |
| Element end cap material        | Stainless Steel |                 |                                   |          |  |  |  |  |  |

| Pressure correction factor     |         | for maximum flow rate, multiply model flow rate by the correction factor corresponding to the minimum operating pressure |          |        |        |        |        |        |         |         |          |          |          |          |
|--------------------------------|---------|--|----------|--------|--------|--------|--------|--------|---------|---------|----------|----------|----------|----------|
| Operating pressure psig (barg) | 4 (0.3) | 9 (0.6)  | 14.5 (1) | 29 (2) | 44 (3) | 58 (4) | 72 (5) | 87 (6) | 100 (7) | 115 (8) | 145 (10) | 174 (12) | 203 (14) | 232 (16) |
| 100 psig - correction factor   | 0.21    | 0.29   | 0.38     | 0.53   | 0.65   | 0.76   | 0.84   | 0.92   | 1.00    | 1.07    | 1.19     | 1.31     | 1.41     | 1.51     |



C025 (grade) to C201 (grade)

## **Technical Notes**

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- 1. Threaded Ammonia and Refrigerant Filters are manufactured from 316L stainless steel.
- 2. Direction of air flow is inside to out through the filter element.
- 3. All models are supplied with a drain plug.
- 4. All Ammonia and Refrigerant Filters are PED compliant for Group 1 Gases.
- 5. Threaded connections are NPT to ANSI B2.1 as standard. Rp (BSP parallel) to ISO 7/1 available upon request.
- 6. Filters are suitable for use with mineral and synthetic oils, plus oil-free compressed air applications.
- 7. Filter elements should be changed every 12 months/8000 hours (whichever comes first).









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